

ADHESIVE PRODUCT SPECIFICATION

CJA1026

BASIS:	Moisture Curing Polyurethane Hot Melt	
TECHNICAL:	Viscosity (mPas/cPs):	approx. 8,000 @ 120°C (248°F)(Brookfield)
	Density (g/ml):	approx. 1.05 (8.75 lbs./gal)
	Color:	natural
CHARACTERISTICS:	Long open time and high green strength. Good adhesion to a large number of synthetic materials, metal, and wood substrates. After crosslinking, excellent heat resistance, good elasticity at low temperatures as well as good moisture resistance.	
APPLICATIONS:	For laminating and assembly applications in the furniture and plastics industries. Very universal assembly glue.	
DIRECTIONS:	Application Temp.:	120-140°C (248-284°F) in the melt
FOR USE:	Open Time at 120°C:	approx. 30 minutes
	Set Time at 120°:	approx. 5 seconds
	Curing Time:	Complete curing takes approx. 5 days depending on humidity and substrates to be glued.
	Tested according to our methods. Customer trials are recommended.	
CLEANING:	Application equipment needs flushing daily to prevent nozzles from clogging overnight.	
STORAGE:	At least 9 months from the date of manufacture in original air tight containers, cool and dry (15-25°C).	
PACKAGING:	In moisture-proof sealed containers. Unit size upon request.	
MARKING:	None. We recommend drawing off any vapors which may form. Prevent overheating. Consult Material Safety Data Sheet.	
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