

# Glue Machinery Corporation<sup>TM</sup>

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## ADHESIVE PRODUCT SPECIFICATION

### CJA1060

- BASIS** : Polyolefin
- TECHNICAL** : Viscosity (mPas/cPs): approx. 9,750 at 170°C (338°F) Brookfield-Thermosel  
approx. 7,350 at 180°C (356°F)  
approx. 5,700 at 190°C (374°F)  
Density (g/ml): approx. .95 (7.9 lbs/gal)  
Softening Point: approx. 110°C (230°F) Ring & Ball  
Color: beige - translucent
- CHARACTERISTICS** : Medium viscosity hotmelt, elastic, long open time, high hot tack and good color stability in the melt.
- APPLICATIONS** : Very aggressive general assembly hotmelt with excellent adhesion to a wide range of surfaces, which are difficult to bond. It also can be used for foam and fabric bonding applications.
- DIRECTIONS FOR USE** : Application temp: 180-190°C (356-374°F) in the melt  
: Open time at 180°C: approx. 3-5 minutes  
Tested according to our methods. Customer trials are recommended.
- CLEANING:** : Preliminary cleaning while hot by scraping with a spatula when cold with Cleaner #401-20.
- STORAGE:** : At least 3 years from the date of manufacture in dry and cool (15-25°C/58-76°F) conditions according to our experience.
- PACKAGING** : In blocks of approximately 1 pound in cartons of 26 pounds net.
- MARKING** : None. We recommend drawing off any vapors which may form. Consult Material Safety Data Sheet.
- DATE REVISED** : June 2001 (S)