ADHESIVE PRODUCT SPECIFICATION

CJA5013 EVA Hot Melt Adhesive

Application: Especially for high speed packaging lines; tray forming, box closing, wrap around and similar

applications.

Characteristics/ Directions for use:

Low viscosity hot melt that is extremely fast setting with good color and heat stability in the melt. All raw materials used in the manufacturing of CJA5013 are approved according to FDA guidelines 175.105 for food packaging.

gardennes 175.105 for 100d packaging.

Processing Temp.: 149-177°C (300-350°F)

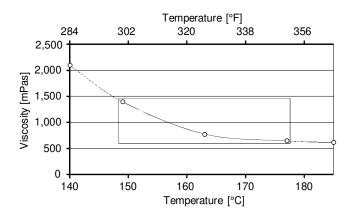
Open Time: 5-6 seconds
Setting Time: .5-1 seconds

Tested according to our test methods. Customer trials are recommended.

Technical Data: Density [g/cm³]: approx. 0.95 (8.0 lbs./gal)

Softening point: approx. 110°C (230°F) Ring & Ball

Appearance: yellow - opaque



Cleaning: Preliminary cleaning while hot by scraping with a spatula.

Storage: May be stored in properly closed original containers, cool and dry (15-25°C (59-77°F)).

Best before date, please refer to label on the packaging unit.

Packaging: In plastic bags of 33 lbs. net.

Remarks: For further information concerning handling, transport and disposal, please refer to the Material

Safety Data Sheet. Our information on this data sheet is based on test results from our laboratories as well as on experience gained in the field by our customers. It can, however, not cover all parameters for each specific application and is therefore not binding for us. The information given in this leaflet represents neither a performance guarantee nor a guarantee of properties, nature, condition, state or quality. No liability may be derived from these indications nor from

the recommendations made by our free technical advisory service.

03/15