

ADHESIVE PRODUCT SPECIFICATION

CJA5015 Hot Melt Adhesive

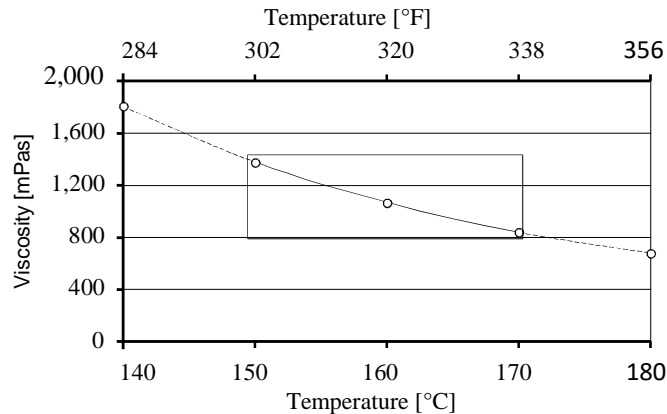
Application: Premium Extended Pot Life Polyolefin Hot Melt “50 Hour Energy” for bonding purpose in the packaging industry, for instance for closing folding boxes, wrap-around, tray erectors and especially deep-freeze packaging.

**Characteristics/
Directions for use:** Hot melt with short setting time, extremely colorfast and excellent oxidation resistance. Excellent adhesion to difficult surfaces, superior flexibility at low temperatures, and good resistance of the bond to high temperatures, minimal odor. The raw materials used are approved for the packaging of food and beverages according to FDA guidelines 175.105

Processing Temp.: 140-180°C (284-356°F)
Open Time: 4-6 seconds
Setting Time: .5-1 seconds

Tested according to our test methods. Customer trials are recommended.

Technical Data: Density [g/cm³]: approx.. 0.95
Softening point: approx.. 115°C (239°F)
Appearance: white – translucent melt
Polyolefin base hot melt



Cleaning: Preliminary cleaning while hot by scraping with a spatula.

Storage: May be stored in properly closed original containers, cool and dry (15-25°C (59-77°F)). Best before date, please refer to label on the packaging unit.

Packaging: In plastic bags of 33 lbs. net.

Remarks: For further information concerning handling, transport and disposal, please refer to the Material Safety Data Sheet. Our information on this data sheet is based on test results from our laboratories as well as on experience gained in the field by our customers. It can, however, not cover all parameters for each specific application and is therefore not binding for us. The information given in this leaflet represents neither a performance guarantee nor a guarantee of properties, nature, condition, state or quality. No liability may be derived from these indications nor from the recommendations made by our free

